

Date: Friday, 23/05/2008 12:41:18 PM  
 User: Julie Lecocq

## Process Sheet

<b>Customer</b>	: CU-DAR001 Dart Helicopters Services		<b>Drawing Name</b>	: BASKET HINGE				
<b>Job Number</b>	: 39454							
<b>Estimate Number</b>	: 10587							
<b>P.O. Number</b>	:			<b>Part Number</b>	: D22321			
<b>This Issue</b>	: 23/05/2008	<b>S.O. No. :</b>	Drawing Number : D2232 REV C					
<b>Prsht Rev.</b>	: NC		<b>Project Number</b>	: N/A				
<b>First Issue</b>	: / /	<b>Type :</b> SMALL /MED FAB	<b>Drawing Revision</b>	: C				
<b>Previous Run</b>	: 35684		<b>Material</b>	:				
<b>Written By</b>	:			<b>Due Date</b>	: 30/05/2008			
<b>Checked &amp; Approved By</b>	: <u>JUL08.5.23</u>			<b>Qty:</b>	52			
<b>Comment</b>	: Est.B 01.06.07 Now laser cut EC			<b>Um:</b>	Each			
	Est Rev:C Now on Waterjet 06-11-21 JLM							

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M304S11GA	304/316 .125 Sheet
		2. MAT NOT PULLED
		Comment: Qty.: 0.0255 sf(s)/Unit Total : 1.3268 sf(s) 304/316 .125 Sheet 108156 B8-S-28
2.0	WATER JET	FLOW WATER JET
		Comment: FLOW WATER JET 1-Cut as per Dwg D2232 Dwg Rev: <u>C</u> EB 8-5-28 Prog Rev: <u>C</u>
		2-Deburr if necessary
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
		B 8-5-28
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE
4.0	QC8	SECOND CHECK
		S 08/05/29 463 coates
		Comment: SECOND CHECK
5.0	PACKAGING 1	PACKAGING RESOURCE #1
		N 08/05/30 X63
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: Karl L.

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BASKET HINGE

Job Number: 39454

Part Number: D22321

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



08/06/03 JJ

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



608/06/03

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

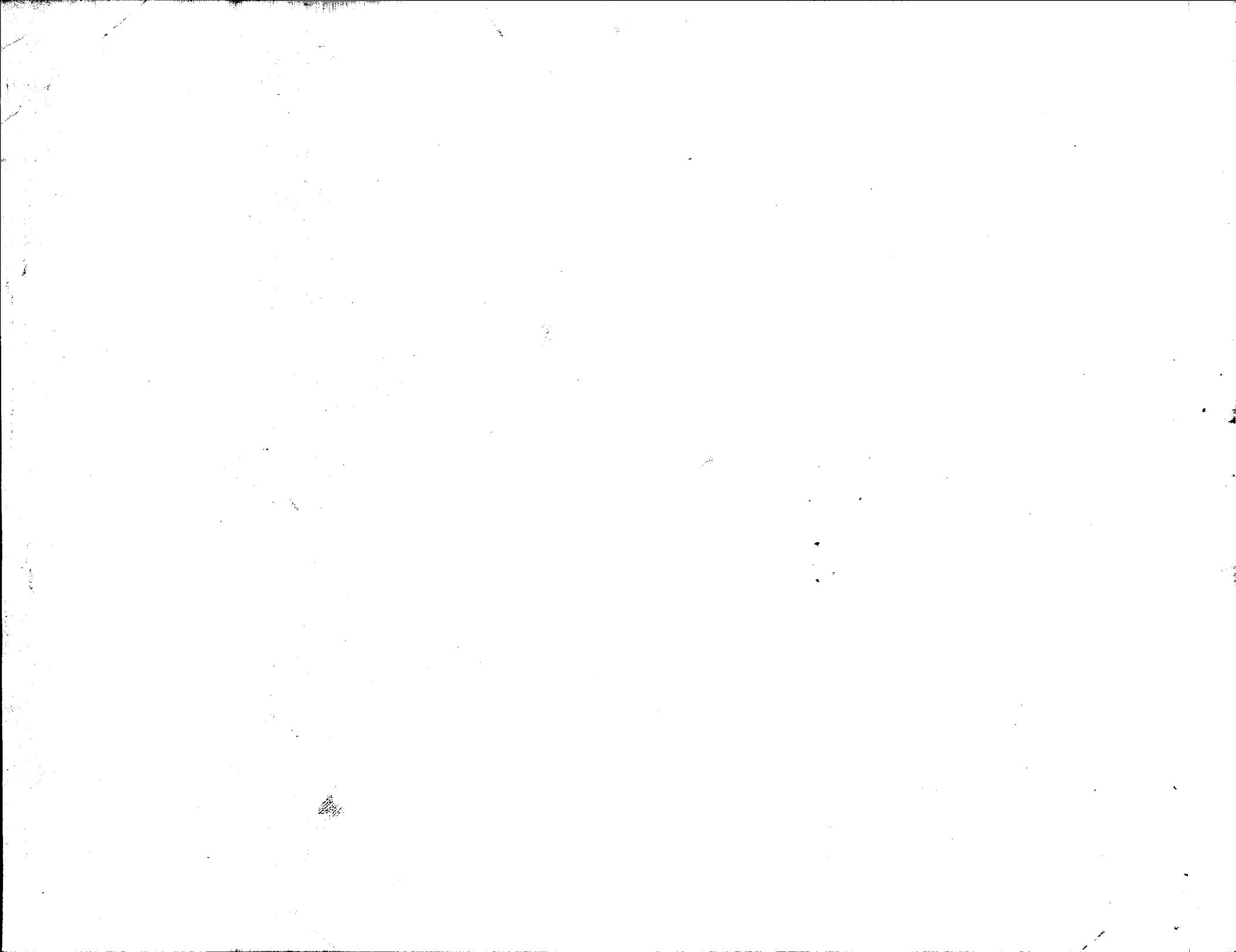
DART AEROSPACE LTD	Work Order:	39454
Description: Basket Hinge	Part Number:	D2232-1
Inspection Dwg: D2232	Rev: C	Page 1 of 1

# FIRST ARTICLE INSPECTION CHECKLIST

## X First Article      Prototype

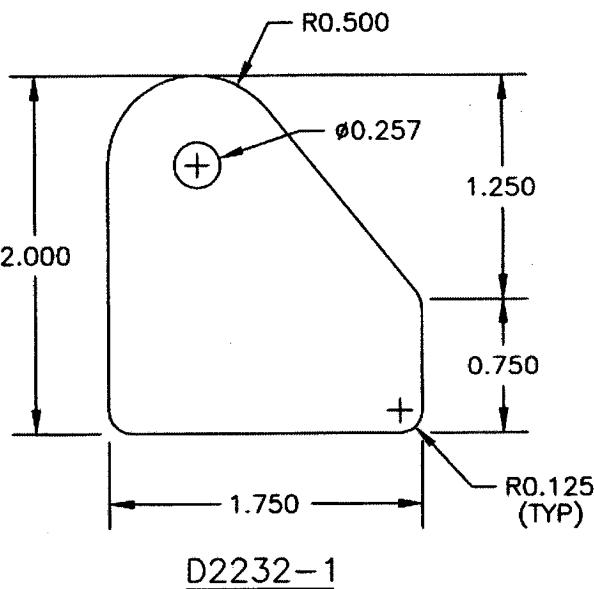
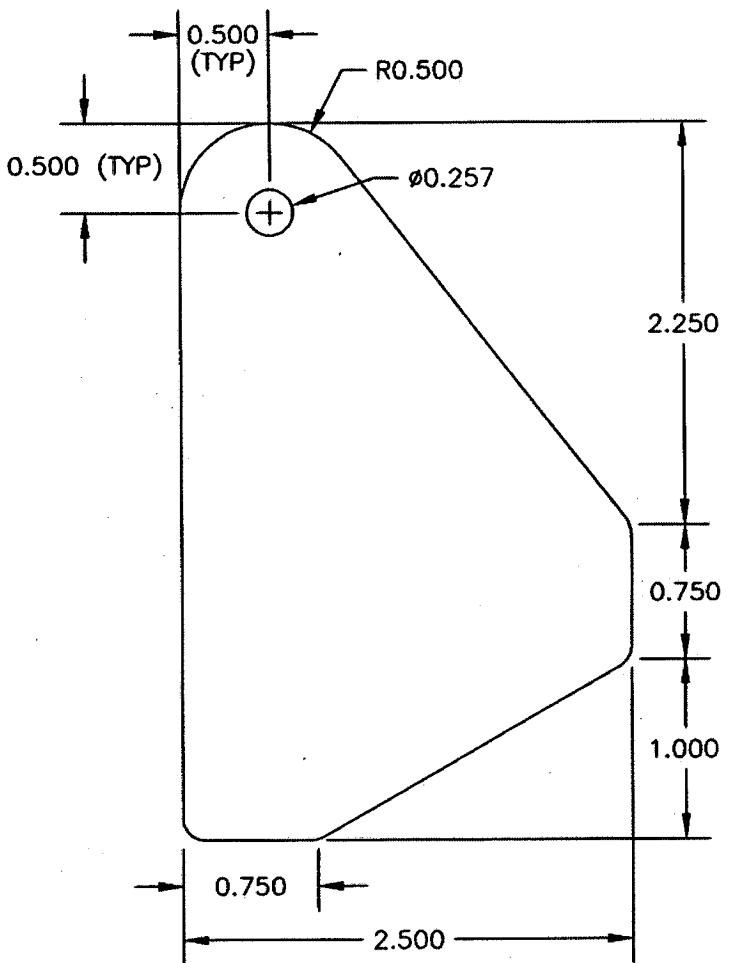
Measured by:	<u>B</u>	Audited by:	<u>S</u>	Prototype Approval:	N/A
Date:	8-5-28	Date:	8/05/28	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	07.05.10	New Issue	KJ/JLM	E



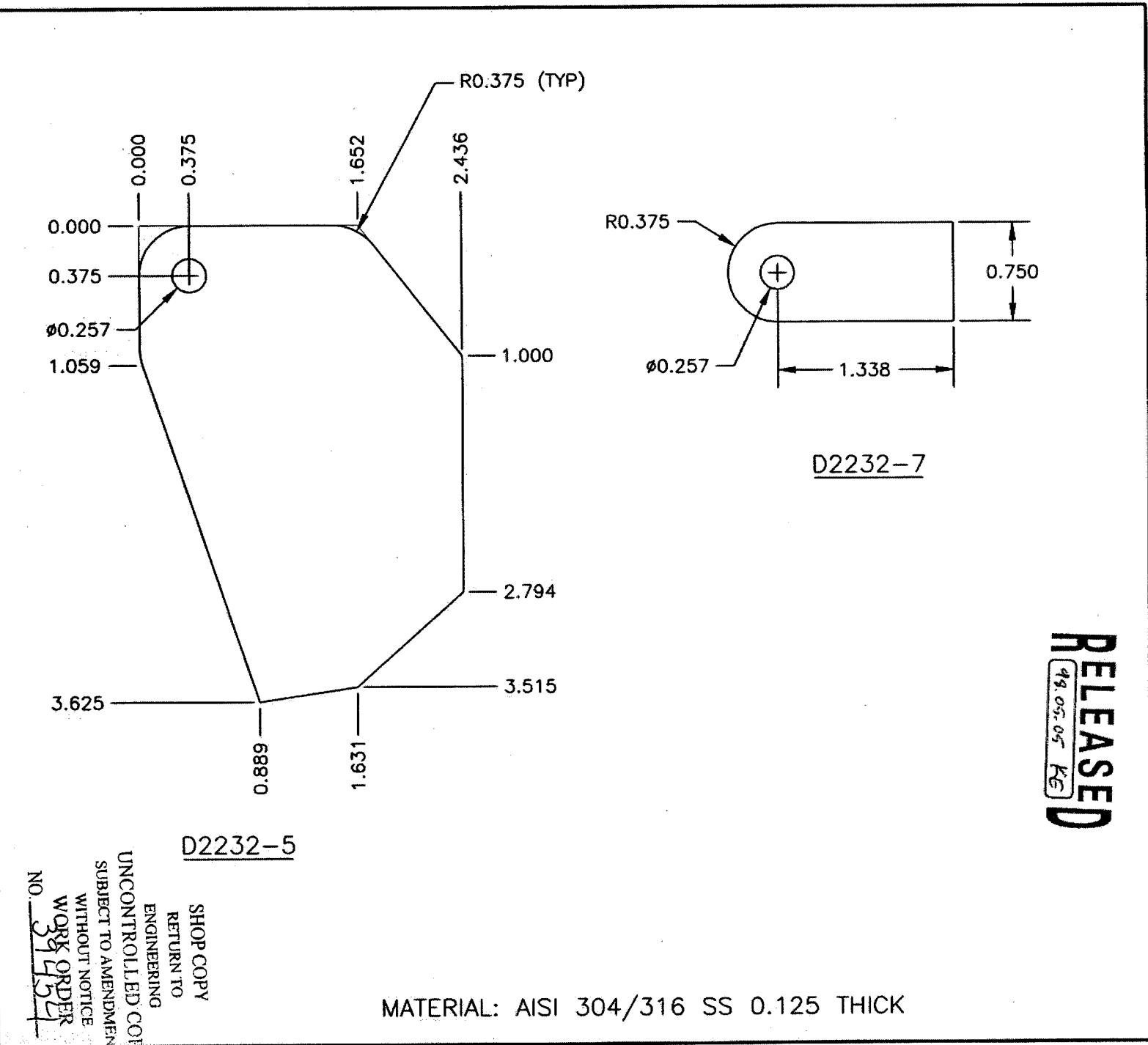
**DART****RELEASED**  
48-09-05  
LE

DESIGNER	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
CHECKED	APPROVED	DRAWING NO.	REV. C	SHEET 1 OF 2
<i>WJ</i>	<i>JF</i>	D2232		
DATE		TITLE		SCALE
98.04.28		BASKET HINGE		1:1
A	94.05.12	NEW ISSUE		
B	96.01.02	ADDED -5 AND -7		
C	98.04.28	0.125 THICK WAS 0.063		



MATERIAL: AISI 304/316 SS 0.125 THICK

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 30454



**DART**



DESIGNER	DRAWN BY	DART AEROSPACE LTD
CHECKED	APPROVED	DRAWING NO.
<i>[Signature]</i>	<i>[Signature]</i>	D2232
DATE		TITLE
98.04.28		BASKET HINGE

**RELEASED**  
49.05.05  
KG